


COAT LAYING SURFACES WITH PR1422.

TWO BOTTLE RACK DETAILS SHOWN.  
SEE NOTE 10 FOR CENTRE BOTTLE  
RACK DETAILS.

ITEM	PART NUMBER	LENGTH	AL REQUIRED HOSE / IN	END FITTING #1	END FITTING #2
63	38 054 001	20.0"	666 B	165840 B	16599 B
64	38 055 001	24.5"	666 B	165840 B	16599 B
65	38 056 001	24.0"	666 B	165876 B	165876 B
66	38 057 001	24.0"	666 B	165876 B	165876 B
67	49 056 001	15.5"	666 B	165876 B	165876 B
68	49 057 001	37.4"	666 B	165876 B	165876 B
69	469 058 001	21.0"	666 B	165876 B	165876 B

REFERENCE DRAWINGS		MANUFACTURING OPERATIONS		MATERIAL	DIMENSIONS IN INCHES (MM)	<div>Helitech PTY LTD</div> <div></div>		DRAWN	NORA KINNUNEN	Client HELITECH PTY. LTD.				
BHA/DRA/358-01-01	MATERIALS LIST	ALL DIMENSIONS TO 10 MIL AFTER PLATING. REMOVE ALL BURRS. BREAK ALL SHARP EDGES 0.015" - 0.011" 0.4mm - 0.3mm	SURFACE ROUGHNESS U.N.O INCLUDING R-AND NOTES FOR DRILLED HOLES	MATERIAL	1	<div>BRISBANE HEADQUARTERS TAMWORTH AVE., LAKEVIEW Incorporated in Queensland (c) Helitech Pty Ltd 1199BJ. This drawing and designs contained herein remain the property of HELITECH PTY. LTD. They may not be copied or reproduced without written permission from the above.</div> <div>PHONE: (07) 32684077 FAX: (07) 32684815 AS 1100</div>	DATE	15/04/98	Title KWIK FLOAT INSTALLATION SPONSON ASSEMBLY BELL 206 A & B SERIES	IRN 328	CI 117, 118	Drawing Number BHA/DRA/358-03-02	Revision F	
BHA/DRA/358-01-02	MATERIALS LIST (CONTINUED)		BLIND RADII				SCALE	1:2						
			CORNERS AND FILLETS				CHECKED BY	C.W. WHITNEY						
		TOLERANCE IF NOT WHERE OTHERWISE STATED: Over Up To Tolerance	MARK PART # IN REGION MARKED:	DATE PLOTTED	15/04/98									
			THE FOLLOWING: REFER ONLY ALL S/W PARAGRAPH 4.5 & 4 IS FOR SURFACE PREPARATION & PAINTING											
			WELDING: ALL WELDING FULL PENETRATION A MINIMUM MUST REMAIN ON AT LEAST ONE SIDE U.N.O											
1	2	3	4	5	6	7	8	9	10	11	12			